## DG535 EXT CLOCK ERROR TUNING PROCEDURE

- 1. Remove bottom cover.
- 2. Remove copper shield (only on units with 32V option board).
- 3. Locate U507 (upper right hand corner below U502).
- 4. Locate C512 (tuning capacitor, near U503).
- 5. With a voltmeter, measure the voltage from U507 pin 3 to ground. (3<sup>rd</sup> pin from the right on bottom row of U507).
- 6. Tune C512 so that voltage at U507 pin 3 = 2.6VDC.
- 7. Replaced copper board and bottom cover.